

POLY U™ 775

P51.04

Description

- A two-pack, high-build, re-coatable isocyanate cured acrylic polyurethane, available in low gloss colours or micaceous iron oxide (MIO) bridge grey finish.
- Conforms to AS/NZS 3750.6 (except clause 2.5.4 gloss).

Product Characteristics

- Excellent resistance to atmospheric exposure.
- Excellent sheen and colour retention.
- Tough, flexible and abrasion resistant.
- Resistant to splash of mineral oils, vegetable oils and aliphatic petroleum products.
- Resistant to splash of mild chemicals.

Colours and Gloss

- White, AS2700 colours - low gloss.
- Colours obtained by tinting with Ultratint tinters.
- MIO bridge grey – matt.

Recommended Film Thickness (Per Coat)

	Minimum	Maximum	Typical
Dry film thickness (µm)	75	120	100
Wet film thickness (µm)	120	190	160
Theoretical spreading rate (m ² /l)	8.4	5	6.3

Basic Data at 25°C

Solids content approx.	63% by volume
Mix ratio	6A:1B by volume
Touch dry after	3 hours
Full cure	7 days

Surface Preparation

PREVIOUS SUITABLE COAT

- Must be dry and free from chalking and contamination and sufficiently roughened if necessary.
- Oil and grease should be removed from all surfaces in accordance with AS 1627.1 solvent cleaning.
- Substrate temperature must be at least 5°C during surface preparation, application and curing and at least 3°C above dew point.
- Relative humidity should not exceed 75% during application and before the dry to handle time.

Application Instructions

- Mixing ratio by volume 6A:1B.
- Mix Poly U775 Part A with Poly U775 Part B only.
- induction time – none.
- Do not use the product outside of recommended pot life, even if the mix is still liquid.
- Stir the components and mixed product well using a mechanical mixer.

- This product must be thinned with the recommended thinner before application.
- Thinner should only be added after mixing the components.
- The temperature of the mixed product must be above 15°C, otherwise extra thinner may be required to obtain application viscosity.
- Thinning recommendations are given as a guide and may vary depending upon substrate temperature and weather conditions.
- Too much thinner will result in lower sag resistance, slower cure, and an inconsistent finish.
- For a consistent finish – a full finishing coat must be applied.
- Freshly catalysed material should not be added to product that has been mixed for some time.
- Wattyl recommends the use of coating inspection reports in compliance with AS/NZS 3894.10,11,12 refer to Information Sheet I-20 for more information.
- For recommendations outside those contained in this data sheet, refer to Wattyl.

Application Methods

	AIRLESS SPRAY	AIR SPRAY	BRUSH/ROLLER
Recommended thinner	Thinner L703 or L747	Thinner L703 or L747	Thinner L754
Volume of thinner	0-10%	0-15%	0-10%
Tip	0.46mm (0.018 inch)	1.8-2.0mm (0.071-0.078 inch)	<ul style="list-style-type: none"> • Nylon/polyester or natural bristle brushes recommended. • Recommended roller cover should be 5-10mm woven with a solvent resistant core. • Multiple coats may be required to achieve the recommended dry film thickness.
Fluid/Atomised pressure	15 MPa (2100 psi)	0.3-0.4 MPa (50-60 psi)	
Filter	60 mesh		
Hose	¼ ⅜ " ID (6.3 9.5 mm)		

CLEANING SOLVENT | Thinner L703 or L747

Safety Precautions

- Flammable. Avoid contact with heat and naked flame.
- Avoid contact with skin and eyes.
- Use gloves, mask and goggles during application.
- Provide adequate ventilation when using in confined spaces.
- This paint contains 0.047% monomeric diisocyanate when mixed. Provide adequate ventilation during use. Breathing the vapour is dangerous. Avoid breathing of fumes. Where applied by spray, use suitable air-fed respiratory equipment/hood at all times.

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- This product is intended for use in industrial situations by professional applicators in accordance with the advice given on this sheet. All work involving the use and application of this product should be carried out in compliance with all relevant Health, Safety & Environmental standards and regulations and must not be used without reference to the safety data sheet (SDS).

Additional Data

OVERCOATING TABLE

Overcoating interval for Poly U775 when top coating with itself.

Interval	5°C	15°C	25°C	35°C
Min	36 hrs	24 hrs	16 hrs	8 hrs
Max	Unlimited when dry and free from any chalking and contamination			

CURING AND POTLIFE TABLE

Curing and Potlife Table for Poly U775

Paint temperature	5°C	15°C	25°C	35°C
Touch Dry	12 hrs	6 hrs	3 hrs	1½ hrs
Dry to handle	36 hrs	24 hrs	16 hrs	8 hrs
Full cure	16 days	10 days	7 days	5 days
Potlife (at applicable viscosity)	7 hrs	4 hrs	2½ hrs	1 hr

*Adequate ventilation must be continuously maintained during application and curing.

Precautions

- This product is intended for use in industrial situations by professional applicators in accordance with the advice given in this document and the safety data sheet (SDS).
- The nature of this product is such that colour variations may occur depending on the application method used.
- For recommendations outside those contained in this data sheet, refer to Wattyl.

Product Compatibility

PRIMERS

- Epinamel UC230
- Epinamel PR250
- Epinamel PR360ZPS
- Epinamel DTS680
- Epinamel DTM985

TOPCOATS

- Poly U775

Storage and Packaging

- Shelf life at least 12 months.
- All components shall be stored in a dry internal environment at between 5°C and 35°C.
- Packaging 14 litre kit (12 litre Part A, 2 litre Part B).
- Product line: 2030.

For the most up to date information, please visit our website at www.wattylpc.com.au, or contact us at Australia 132 101 (Australia) 0800 825 7727 (New Zealand).

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